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Truly German

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 **rauschmayer**
JEWELLERY GROUP

INDEX

What is a "German Ring"	1
German Ring product story	2
German Ring manufacturing	3-4
German Ring technical features	5-9
German Ring quality features	10
German Ring DIY abilities	11
German Ring sizes	12
German Ring weights	13
German Ring diamonds	14-15
German Ring warranty	16
German Ring maintenance	17
German Ring repair, change & upgrade services	18
How to show case a German Ring	18-19
How to place an order	20
About the company	21
Sales team	22
Customer service & Mailing address	23

What is a German Ring ?

The German Ring refers to high precision manufactured rings. It is the concept of a Couple Ring or Wedding Band based on Western customs. The western history demanded matching Rings of similar looks tying the husband and the wife together for a lifetime.

High precision manufacturing means that they are produced from a seamless tube, meaning no soldering, just one piece, and the tube has been pressed and stretched so that it becomes perfectly round, smooth and hard. It also means that the German Ring is CNC manufactured. CNC means Computer Numerical Control. A CNC machine is basically a fully automated machine that will process a rings size, its shape, diamond position and design. These machines are extremely precise using real Diamond tools, so that they will ensure best quality results.

Afterwards, skilled craftsmen will set the Diamond and create a high polish finish.



『 Lord of the Rings Founders 』

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German Ring product story

In 1963, we founded the Ring manufacture in Germany and have since then successfully placed our Rings in the hands of over 10 million happy couples. Over 10 years ago we came to China with a mission to convince loves around the world of our idea concept and show their unity in front of their Gods, their family and friends. We promote every couple to show their love by wearing matching Rings engraved with a message of their loved ones, reminding them of their vows every day.

We believe a marriage must last a lifetime - and so should your Rings.



「1963-1970」



「1970-1989」



「1989-2018」



「2006-2018」

German Ring manufacturing

Melting



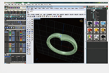
Tube stretching



CNC profiling



CNC Design



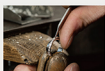
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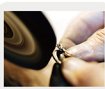
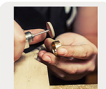
Diamond setting



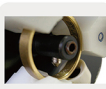
Hand craftsmanship



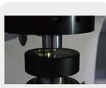
Polishing



Engraving



Hardness Test



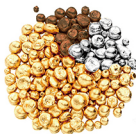
German Ring technical features

Our alloys

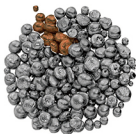
We offer all Rings in 18K (750) meaning 75% is Gold and 25% is a special German alloy mainly consisting of another precious metal, Silver. Some of our products can also be ordered in Platinum (PT) 950, where 95% is platinum and the remaining content is a special German alloy mainly consisting of brass.

The reason why we add an alloy is to make the products more hard, more easy to process and to create a more modern color. 999 (pure) jewellery is very soft, and we cannot set any stones on them. Remember, our products must last forever !

750/-Gold | 18ct



950/-Platinum



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Weights

If you have Brass or silver samples, a PT or a Gold Ring and need to quote a price in a different alloy, below is a chart using the "density formula" to help convert the correct weight:



Brass to Silver -- Gold -- PT

Brass Weight (gr)	Silver 925 Equivalent (gr)	Gold 585 Equivalent (gr)	Gold 750 Equivalent (gr)	PT 950 Equivalent (gr)
1,46	1,72	2,15	2,42	3,59
Formula	$10.3 * 1.46 / 8.73$	$12.85 * 1.46 / 8.73$	$14.5 * 1.46 / 8.73$	$21.45 * 1.46 / 8.73$

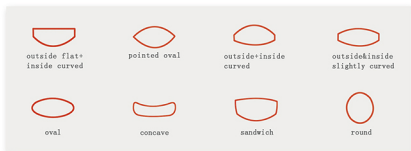
Silver to Gold -- PT

Silver 925 (gr)	Gold 585 Equivalent (gr)	Gold 750 Equivalent (gr)	PT 950 Equivalent (gr)
1,46	1,82	2,06	3,04
Formula	$12.85 * 1.46 / 10.3$	$14.5 * 1.46 / 10.3$	$21.45 * 1.46 / 10.3$

Our profiles:

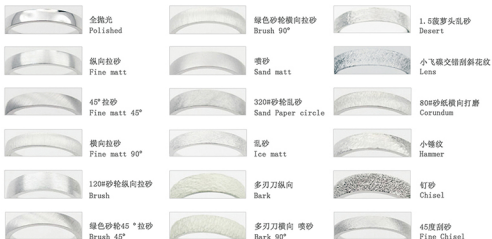
All our Rings are machine made. We offer various profiles. Profile is the radius or degree a ring has outside, inside and on the side. We offer a radius from flat to oval.

Note: Not every profile is available for every item, it depends on their thickness and design.









Our surfaces:

Surface is the outside structure of a ring, it will determine its appearance. We offer shiny or matt surfaces of many kinds, as seen below. We also offer multiple surfaces on one ring, matt and shiny combinations are very popular.



Our stone settings:

We offer various stone setting ways:








<p>Rubbing in</p> <p>The stone is embedded in a flat plate and held by rubbing the edge of the surrounding metal a bit over the stone. The rubbed version is particularly favorable for small stones, because only a narrow metal edge is placed over the stone and making look larger.</p>	
<p>Clamping</p> <p>Round or square stones are clamped in a ring. You get into the stone seat, where the metal is compacted. As a result, the stone does not wobble and sits firmly in the ring.</p>	
<p>Channel</p> <p>Ring arranges diamonds in a line that is inlaid into the ring's band with a small metal lip on each edge to keep the stones in place. There are no individual prongs around each stone; instead, the metal lips keep the stones secure.</p>	
<p>Pavee</p> <p>Looks like a continuous surface of diamonds, but is actually made up of small diamonds set side by side into little holes, their surfaces nearly level with the setting.</p>	
<p>Micro Pavee</p> <p>Is the highly precise setting of very small diamonds using a microscope. The small diamonds used in this type of setting are even smaller than the ones used in pavee setting.</p>	
<p>Prawn / Prong</p> <p>In this version, the stone sits high and is supported by metal rods. The prong setting is often found on engagement rings.</p>	

All our stones are set using microscopes by a skilled craftsman.

Note: Not every setting type is available for every design.

Our engraving:

Our Rings are Laser engraved. That is a deep engraving which can last a very long time. We offer various standardized fonts, as well as the clients own handwriting and even images. Please make sure they are written with a black felt pen on a shiny white paper, and scanned in properly for our use. Below are our engraving options.

<p><i>Schreibschrift</i></p> <p>BLOCKSCHRIFT</p>	 <p>Herz mit Pfeil Bestellnummer: #002</p>	 <p>Doppelherz Bestellnummer: #003</p>
	 <p>Doppelringe Bestellnummer: #006</p>	 <p>Hochzeitskutsche Bestellnummer: #007</p>
	 <p>Fisch Bestellnummer: #066</p>	 <p>Unendlichkeit Bestellnummer: #005</p>
		 <p>Herz Bestellnummer: #001</p>

[Western Symbols Of Love]



[Finger Print Engraving]

German Ring quality features

Comfortable wearing:

All our rings have a comfort fit inside. They are wedding rings meaning the tradition requires us to wear them on a daily basis. We want the customer to forget he is even wearing them. A comfort fit means that the inside of the ring has a radius. That results in only the middle of the ring will touch your skin, and the rest is "in the Air". So a 5mm wide ring feels like wearing a 0.5mm wide ring!

Very durable:

Only rings that are very hard can last a lifetime. If they are very hard they will not easily scratch, and surely never bend. Further, the stones cannot usually fall out. Hardness is measured in Vickers (HV). A casting ring has an average HV of 80, our German Ring has an average HV of 180+. They are more than twice as hard!

Note: Unfortunately, they are so hard that its Ring size cannot even be changed, but anyways they are made to order exclusively for your customers, every ring is made to fit perfectly.

Very Precise:

A German Ring must fit perfectly around your finger. The Ring size measured, will be exactly the Ring size our German Ring will be, almost 0 tolerance! Furthermore our width and thickness is always as the shop sample, so be sure that the weight of the rings ordered, is almost identical to the weight of your sample. Don't worry about the gold weight difference.

Real two tones:

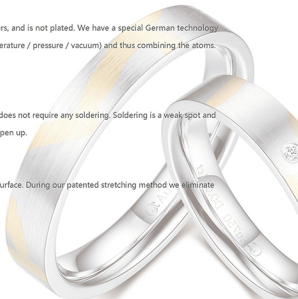
A German ring is really made of two separate alloy colours, and is not plated. We have a special German technology to sinter the rings together (diffusion welding: high temperature / pressure / vacuum) and thus combining the atoms. They are also the same colour inside as they are outside.

Seamless rings:

A German Ring is made from a Tube, not from a sheet. It does not require any soldering. Soldering is a weak spot and leads to other rings cracking. A German Ring can never open up.

No porosity:

A German Ring has no porosity, it has a pure and perfect surface. During our patented stretching method we eliminate any holes inside and outside of the ring.



German Ring DIY abilities

A German ring is "made to order". We make it exclusively for your customer. Every ring is unique, just as the love of the couple who will wear it. As we make it to order, we can individualize (DIY - Do It Yourself) it for you.

Our DIY abilities: You can change the width by 1mm wider or narrower, you can change the alloy, the color or color combination, the surface, the stone quantity and the inside personal engraving. See below picture to find out how it works:

1 Breite & Stärke

1.3 2.0 a
1.3 2.5 b
1.6 3.0 c
1.6 3.5 d
1.6 4.0 e
1.8 4.5 f
2.0 5.0 g
1.8 5.5 h
2.0 6.0 i
2.2 7.0 j
2.0 8.0 k
2.4 9.0 l
2.6 10.0 m

2 Form

a
b
c
d
e
f
g
h

3 Farbe & Oberfläche

a
b
c
d
e
f
g
h
i
j

4 Brillanten

a b

5 Gravur

a

您不能很多东西，但忘不了一个礼物，那周末都做一定二爱的烙印

字体样式

A1 I love you	D1 我爱你	C1 16.16.16
A2 I love you	D2 我爱你	C2 16.16.16
A3 I love you	D3 我爱你	C3 16.16.16
A4 I love you	D4 我爱你	C4 16.16.16
A5 I love you	D5 我爱你	C5 16.16.16
A6 I love you	D6 我爱你	C6 16.16.16
A7 I love you	D7 我爱你	C7 16.16.16
A8 I love you	D8 我爱你	C8 16.16.16

尚致中心

第一式

第二式

第三式

第四式

第五式

第六式

第七式

第八式

第九式

第十式

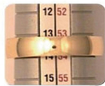
We don't charge you a surcharge for the above DIY changes. Other changes such as profile, thickness or design are of course possible, but would require a quotation.

German Ring sizes

You can send us diameter, circumference or Hong Kong and US sizes, as long as you indicate which one you are using. Remember all our rings are comfort fit, so you must measure the middle of the ring on your ring stick.



Ring with comfort fit



Ring without comfort fit

We have ring measure rings as well, ask us for more infos. All rings are made to order, sizes cannot be changed. Below can find the conversion chart for different countries ring sizes:

CN/HK size	Diameter	US Size	Diameter	Japan size	Diameter	England size	Diameter	European	Diameter
1.0	12.4mm	0.0	11.5mm	1.0	13.0mm	A	12.2mm	41	13.0mm
2.0	12.8mm	0.5	12.0mm	2.0	13.4mm	B	12.6mm	42	13.4mm
3.0	13.1mm	1.0	12.5mm	3.0	13.6mm	C	13.0mm	43	13.7mm
4.0	13.5mm	1.5	13.0mm	4.0	14.0mm	D	13.4mm	44	14.0mm
5.0	13.9mm	2.0	13.3mm	5.0	14.3mm	E	13.8mm	45	14.3mm
6.0	14.2mm	2.5	13.7mm	6.0	14.7mm	F	14.2mm	46	14.7mm
7.0	14.6mm	3.0	14.1mm	7.0	15.0mm	G	14.6mm	47	15.0mm
8.0	14.9mm	3.5	14.6mm	8.0	15.3mm	H	14.9mm	48	15.3mm
9.0	15.2mm	4.0	15.0mm	9.0	15.6mm	I	15.3mm	49	15.6mm
10.0	15.6mm	4.5	15.4mm	10.0	16.0mm	J	15.7mm	50	15.9mm
11.0	16.0mm	5.0	15.8mm	11.0	16.3mm	K	16.1mm	51	16.2mm
12.0	16.3mm	5.5	16.2mm	12.0	16.6mm	L	16.5mm	52	16.6mm
13.0	16.7mm	6.0	16.6mm	13.0	17.0mm	M	16.9mm	53	16.9mm
14.0	17.0mm	6.5	17.0mm	14.0	17.3mm	N	17.3mm	54	17.2mm
15.0	17.4mm	7.0	17.4mm	15.0	17.6mm	O	17.7mm	55	17.5mm
16.0	17.7mm	7.5	17.8mm	16.0	18.0mm	P	18.1mm	56	17.8mm
17.0	18.1mm	8.0	18.2mm	17.0	18.3mm	Q	18.5mm	57	18.2mm
18.0	18.5mm	8.5	18.7mm	18.0	18.6mm	R	18.8mm	58	18.5mm
19.0	18.8mm	9.0	19.1mm	19.0	19.0mm	S	19.2mm	59	18.8mm
20.0	19.1mm	9.5	19.5mm	20.0	19.3mm	T	19.6mm	60	19.1mm
21.0	19.5mm	10.0	19.9mm	21.0	19.7mm	U	20.0mm	61	19.5mm
22.0	19.8mm	10.5	20.3mm	22.0	20.0mm	V	20.4mm	62	19.8mm
23.0	20.2mm	11.0	20.7mm	23.0	20.3mm	W	20.8mm	63	20.0mm
24.0	20.5mm	11.5	21.1mm	24.0	20.7mm	X	21.2mm	64	20.4mm
25.0	20.9mm	12.0	21.5mm	25.0	21.0mm	Y	21.6mm	65	20.7mm
26.0	21.2mm	12.5	21.9mm	26.0	21.4mm	Z	21.9mm	66	21.0mm
27.0	21.6mm	13.0	22.3mm	27.0	21.7mm	1	22.4mm	67	21.4mm
28.0	22.0mm	13.5	22.6mm	28.0	22.0mm	2	22.8mm	68	21.7mm

German Ring weights

In order to calculate the weight of each ring size, please refer to the chart below :

		Ring Size (CN/HK)																								
		8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25							
W i d e / T h i c k n e s s	2.0x1.3	1.79	1.81	1.85	1.89	1.93	1.97	2.01	2.05	2.09	2.13	2.17	2.21	2.25	2.29	2.33	2.37	2.41	2.45							
	2.5x1.3	2.07	2.11	2.15	2.19	2.23	2.27	2.32	2.36	2.40	2.44	2.48	2.52	2.56	2.60	2.64	2.68	2.73	2.77							
	3.0x1.6	3.06	3.10	3.14	3.18	3.22	3.27	3.31	3.35	3.39	3.43	3.48	3.52	3.56	3.60	3.64	3.69	3.73	3.77							
	3.5x1.6	3.29	3.36	3.42	3.49	3.56	3.62	3.69	3.75	3.82	3.89	3.95	4.02	4.08	4.15	4.22	4.28	4.35	4.41							
	4.0x1.6	3.66	3.77	3.88	3.99	4.10	4.21	4.32	4.43	4.54	4.65	4.76	4.87	4.98	5.09	5.20	5.31	5.42	5.53							
	4.5x1.8	5.16	5.33	5.50	5.67	5.84	6.01	6.18	6.35	6.52	6.69	6.86	7.03	7.20	7.37	7.54	7.71	7.88	8.05							
	5.0x2.0	5.97	6.22	6.47	6.72	6.97	7.22	7.47	7.72	7.97	8.22	8.47	8.72	8.97	9.22	9.47	9.72	9.97	10.22							
	5.5x1.8	5.19	5.39	5.59	5.79	5.99	6.19	6.39	6.59	6.79	6.99	7.19	7.39	7.59	7.79	7.99	8.19	8.39	8.59							
	6.0x2.0	6.78	7.05	7.32	7.59	7.86	8.13	8.40	8.67	8.94	9.21	9.48	9.75	10.02	10.29	10.56	10.83	11.10	11.37							
	7.0x2.2	8.76	9.06	9.36	9.66	9.96	10.26	10.56	10.86	11.16	11.46	11.76	12.06	12.36	12.66	12.96	13.26	13.56	13.86							
8.0x2.0	7.99	8.29	8.59	8.89	9.19	9.49	9.79	10.09	10.39	10.69	10.99	11.29	11.59	11.89	12.19	12.49	12.79	13.09								
9.0x2.4	10.15	10.46	11.17	11.68	12.19	12.70	13.21	13.72	14.23	14.74	15.25	15.76	16.27	16.78	17.29	17.80	18.31	18.82								
10.0x2.0	8.75	9.15	9.55	9.95	10.35	10.75	11.15	11.55	11.95	12.35	12.75	13.15	13.55	13.95	14.35	14.75	15.15	15.55								
3.0x1.0	2.04	2.09	2.14	2.19	2.24	2.29	2.34	2.39	2.44	2.49	2.54	2.59	2.64	2.69	2.74	2.79	2.84	2.89								
4.0x1.0	2.63	2.69	2.75	2.81	2.87	2.93	2.99	3.05	3.11	3.17	3.23	3.29	3.35	3.41	3.47	3.53	3.59	3.65								
5.0x1.0	3.26	3.32	3.38	3.44	3.50	3.56	3.62	3.68	3.74	3.80	3.86	3.92	3.98	4.04	4.10	4.16	4.22	4.28								
6.0x1.0	3.78	3.81	3.84	3.87	3.90	3.93	3.96	3.99	4.02	4.05	4.08	4.11	4.14	4.17	4.20	4.23	4.26	4.29								
3.0x1.3	2.73	2.80	2.87	2.94	3.01	3.08	3.15	3.22	3.29	3.36	3.43	3.50	3.57	3.64	3.71	3.78	3.85	3.92								
4.0x1.3	3.54	3.63	3.72	3.81	3.90	3.99	4.08	4.17	4.26	4.35	4.44	4.53	4.62	4.71	4.80	4.89	4.98	5.07								
5.0x1.3	4.35	4.43	4.51	4.59	4.67	4.75	4.83	4.91	4.99	5.07	5.15	5.23	5.31	5.39	5.47	5.55	5.63	5.71								
6.0x1.3	4.78	4.89	5.00	5.11	5.22	5.33	5.44	5.55	5.66	5.77	5.88	5.99	6.10	6.21	6.32	6.43	6.54	6.65								



German Ring Diamonds

Our standard Diamond quality is G colour and SI clarity.

Here is A chart for your better understanding :



- Carat
- Colour
- Cut
- Clarity

Carat

Carat is referred to as a unit weight for gems. Here, one carat is equivalent to 200 milligrams. Due to the largely fixed proportions of the brilliant, it is possible to determine the approximate weight based on the diameter. However it is only an estimate :

Diameter	Carat	Diameter	Carat	Diameter	Carat	Diameter	Carat
0,8 mm	0,0025 ct	3,25 mm	0,14 ct	6,8 mm	1,25 ct	10,25 mm	4,16 ct
1 mm	0,005 ct	3,5 mm	0,17 ct	7 mm	1,3 ct	10,5 mm	4,41 ct
1,12 mm	0,0087 ct	3,75 mm	0,21 ct	7,3 mm	1,5 ct	10,75 mm	4,57 ct
1,15 mm	0,0075 ct	4 mm	0,25 ct	7,5 mm	1,67 ct	11 mm	4,91 ct
1,25 mm	0,01 ct	4,25 mm	0,28 ct	7,75 mm	1,75 ct	11,25 mm	5,49 ct
1,3 mm	0,01 ct	4,5 mm	0,36 ct	8 mm	2 ct	11,5 mm	5,85 ct
1,5 mm	0,015 ct	4,75 mm	0,44 ct	8,25 mm	2,11 ct	12 mm	6,84 ct
1,75 mm	0,02 ct	5 mm	0,5 ct	8,5 mm	2,43 ct	12,25 mm	7,26 ct
1,8 mm	0,025 ct	5,25 mm	0,58 ct	8,7 mm	2,5 ct	12,5 mm	7,56 ct
2 mm	0,03 ct	5,5 mm	0,66 ct	9 mm	2,75 ct	12,75 mm	7,52 ct
2,25 mm	0,04 ct	5,75 mm	0,75 ct	9,1 mm	3 ct	13 mm	8,51 ct
2,5 mm	0,06 ct	6 mm	0,84 ct	9,5 mm	3,15 ct	13,5 mm	9,53 ct
2,75 mm	0,08 ct	6,25 mm	0,93 ct	9,75 mm	3,61 ct	14 mm	10,49 ct
3 mm	0,11 ct	6,5 mm	1 ct	10 mm	3,87 ct	15 mm	12,89 ct

Colour

The best colour of a diamond is a complete colourlessness. With an absolutely colourless diamond, white light penetrates the stone effortlessly and exits in all colours.

Description	GIA - Code	Visual Effect
River	D	
River	E	
Top Wesselton	F	
Top Wesselton	G	
Wesselton	H	
Top Crystal	I	
Top Crystal	J	
Crystal	K	

Description	GIA - Code	Visual Effect
Crystal	L	
Top Cape	M	
Top Cape	N	
Cape	O	
Cape	P	
Tinted Color 1	Q	
Tinted Color 2	R	
Tinted Color 4	S-2	

Clarity

Most brilliants have very small natural features of non-crystallized carbon called inclusions. The smaller and smaller the inclusions, the better light can penetrate the brilliant and the higher the quality of the brilliant.

Description	Code	At 10x magnification
Flawless	FL	No inner and no outer error
Internally Flawless	IF	Inclusions smaller than approx. 5 µm
Very, Very Small Inclusions	VVS	Inclusions only very, very difficult to recognize
Very Small Inclusions	VS	Inclusions only very difficult to recognize
Small Inclusion	SI	Small inclusions, not recognizable by eye from the crown

Cut

The cut is decisive for the fire of a diamond. So one can seem lifeless, while sparks seem to sprout out of the other. A particularly characteristic - and for diamonds by far the most common - cut form is the brilliant cut. Only such cut diamonds may be called brilliants



Brilliant cut



Princess cut



Baguette cut

Of course upon request, we can also quote other diamond quality standards.

Furthermore, not every diamond can be set in our rings, here is chart to show the ring thickness requirements for the different stone sizes:

Diamond		Ring
Diameter (mm)	Carat (ct)	Thickness (mm)
1.0mm	0,005	0,8
1.1mm	0,006	0,8
1.2mm	0,008	0,9
1.3mm	0,01	1
1.4mm	0,012	1,1
1.5mm	0,015	1,1

Diamond		Ring
Diameter (mm)	Carat (ct)	Thickness (mm)
1.6mm	0,018	1,1
1.7mm	0,02	1,2
1.8mm	0,025	1,3
1.9mm	0,03	1,3
2.0mm	0,035	1,4
2.3mm	0,05	1,7

German Ring Warranty

We will guarantee a reorder time of no less than 10 years. So if your customer loses his ring or it was stolen, we can re do it 1:1. Our ERP software will keep the records. Furthermore, we will guarantee the items from breaking for 10 years. If a ring cracks, we will immediately reproduce it. All other warranty periods are 1 years. We also offer diamond and Gold government certification with any rings for a small fee.



German Ring maintenance

Proper wearing of jewellery

Tell your customer to do not wear jewellery at work, during sports or under the shower, as well as during sunbathing or during the sauna. Rinse water and sweat can damage the surfaces on a permanent basis. By chlorine (think of indoor or outdoor pool) and salt water gold and silver jewellery quickly lose the colour or start up. Protect your jewellery from contact with cosmetics such as hair lacquer, deodorant and sunscreen, etc. and generally vapours, fats and oils. Remember that your customers hands touch samples daily

The right cleaning of gold

From time to time, place your jewellery in a bath of mild soapy water and brush it with a soft toothbrush. Then rinse the soaps and fat residues well, possibly with alcohol or spirit. Then dry it with a soft cloth. So he will always look well-groomed. Gold also has a weak point: if, for example, it comes into contact with chlorine or a strong chlorine-containing cleaning agent, it can lose its colour. In the summer one often observes dark discolourations of his gold jewellery. Strictly speaking, however, it is not the gold that is responsible for the discolouration, but the gold alloyed with the gold substances. The higher the gold content that means the more high-grade the alloy (18 carat / 750 / - gold), the less susceptible the jewel is against tarnishing - compared to jewellery with alloys (14 carat / 585 / - gold), the one have a larger share of foreign metals. That is why our top-class gold rings also has the best wearing properties and requires less care. If heavily soiled, use commercially available gold baths / gold showers.

The right cleaning of silver

Silver jewellery sometimes runs during storage. Here's a little trick: Keep it in small, tight-fitting plastic bags, with a strip of aluminium foil included. So even the delicate silver jewellery remains beautifully bright. Silver jewellery has the property to oxidized by wearing and generally by contact with air. He then becomes unfriendly grey to black. This comes from the hydrogen sulphide contained in the air. The silver reacts with it to black silver sulphide. Silver jewellery or cutlery can be cleaned in a silver or silver shower or cleaned with a cleaning cloth and brought back to a shine, on matte surfaces you should not work with a cleaning cloth (polishing cloth). These detergents remove the dark sulphide layers on the silver and at the same time often contain an additional substance that provides effective tarnish protection. However, silver or gold baths are usually poisonous. The application should therefore only be done with protective gloves.

The correct cleaning of brilliants and stones

Diamonds and most transparent gemstones are due their hardness uncomplicated in the care. You can do this like your gold jewellery, see above, maintain. Particular attention should be paid to the fact that you completely remove the dirt on the lower facets with the toothbrush. Gems fall into the group of hard gems such as diamond, sapphire, ruby, emerald, etc. The softer gems - especially pearls, corals and amber - are extremely sensitive to cosmetics, perfumes and hairspray. All gemstones are however sensitive to shocks as well as scratches. These should only be rubbed off with a damp, soft cloth, possibly cleaned under running water with a soft brush. Do not treat these stones with soapy water. On contact with alcohol or acid, they dissolve.

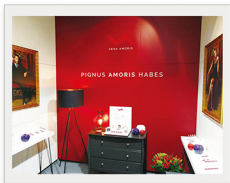
German Ring repair, Change & upgrade services

Items can brake over time and people can change. If that ever happens, we offer repair services for very reasonable fees :

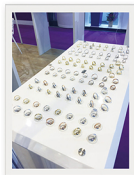
- 1) Increase Ring size by one size up : 7 USD (down cannot)
- 2) Add or re-do engraving : 4 USD
- 3) Add / replace Diamonds : depend on Diamond
- 4) Re-polish : 7 USD
- 5) others : just call us !

How to showcase a German Ring

We highly suggest that our rings are displayed separately from other goods. Our rings are unique and require their own space. We have many display options, and we can help you decorate. Here are some examples of a correct decoration :



STAR CREATIONS



How to place an order

Our item numbers:

Our items are build up with logic .

The first 2 digit is type , the next 5 are item number, the next is alloy and diamond information.

Here is an example:

Position 1-2	Position 3-7	Position 8-10	Position 11-13	Position 14-16
Type	Item Number	Material	Stone/Pearl	Enameling
2 numbers	5 numbers	3 numbers	3 numbers	3 numbers

Example: 05 XXXXX 010 108 180

Item group Ring width

10=no stone,11= with stone

ex.: 11-12137-035-700-301

There is always an article group in the pattern rings for example: 10 = without stone, 11 = with stone Engraving with the respective article number, so that the individual models always easy and comfortable to arrange and order The original model numbers and the brilliant size are engraved with a "z" for CZ in each ring OR ct. if diamonds are used.

Our order sheets:

You can download order sheets at :

www.star-jewellery.com

Our delivery time:

We need 15 days for a normal gold order. We suggest to tell your customer 3 weeks, as we need to consider shipping and checking on your side.

We suggest use our sheets, but you can use your own. Important is to provide the full item number with quantities.

Note: Customs clearance is handled by you, And may take time as well.

Our labeling and shipping options:

We offer a wide variety of shipping options. All our prices are ex factory, shipping is on We prefer use DHL or FEDEX and goods are insured up to a certain amount.

We can also add your products labels, boxes or bags, just send them to us in advance.

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About the company

The German Ring manufacture is based in Panyu, Guangzhou and is a WFOE (wholly foreign owned enterprise) and are BSCI & FEMA audited by a German family in the business for more than 50 years. We have more than 200 staff working for your rings every day.

All of our products are designed in Germany and every procedure self manufactured with our own Stamping, Tubing & Casting divisions.

The Company profiles itself as a Manufacturer of "HIGH QUALITY MERCHANDISE ", implementing newest CNC technologies together with traditional workmanship.

Our mission is to fulfill the customer's wants by developing manufacturing technology, especially in computerized jewellery design, enforcing strict material selection and product control, as well as offering German quality and design with competitive Chinese prices and on time delivery assurance.

We set out to make products lasting for a lifetime ! The key factors needed to achieve this are experience, commitment, skill and an efficient work force, enabling us to establish a very strong relationship with our clients based on trust and reliability.



源自德国
Truly German

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Customer service:

Our customer service is available Monday to Friday 09:00 - 18:00

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service02@lrjewellery.com (For ASIA)

ann@lrjewellery.com (All other countries)

Or call us under Tel : +86-20-3483042

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You can also follow us on WeChat to know more :



For the newest collections visit our website :

www.star-jewellery.com

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Thank you for taking the time to learn about us and our mission. We hope you will find success with the German Ring and we are looking forward to hear your experiences and improvement ideas at any time !

Sincerely yours.



Rico Rauschmayer

Rico Roland Rauschmayer (Chairman)

